







































INKS ARE CUSTOM MIXES




















REFERENCE SWATCH DECK
FOR MOST ACCURATE INK COLOR

PANTONE NUMBER REFERENCES
ARE APPROXIMATE

Letterpress = pantone solid uncoated
Thermography = pantone solid coated
Digital = pantone solid uncoated

-  Pale Pink (~PMS9280)
LP, TH, Digital*
with coordinating matte and metallic paper (Stardream Coral)
-  Dusty Rose (~PMS7604)
LP, TH, Digital
with coordinating metallic paper (Curious Metals Nude)
-  Rosette (~PMS5015) | Replaces Wisteria; New paper
LP, TH, Digital
with coordinating matte and metallic paper (Curious Metals Rose Gold)
-  Blush (~PMS698)
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Rose Quartz)
-  Electric Pink (~PMS806)
LP, TH, Flat, Digital
with coordinating matte paper
-  Raspberry (~PMS2450) | Replaces Magenta
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Azalea)
-  Salmon (~PMS487) | Replaces Melon
LP, TH, Digital
with coordinating matte paper
-  Flame (~PMS151) | Replaces Tangerine
LP, TH, Digital*
with coordinating matte paper
-  Spice (~PMS3564) | Replaces Pumpkin
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Flame)
-  Marigold (~PMS7403)
LP, TH, Digital
with coordinating metallic paper (Stardream Gold)
-  Squash (~PMS120)
LP, TH, Digital
with coordinating matte paper
-  Cherry (~PMS2035) | New paper & ink
LP, TH, Digital
with coordinating matte paper
-  Carmine (~PMS3517) | Replaces Red
LP, TH, Digital
with coordinating matte paper
-  Sangria (~PMS1807) | Replaces Cranberry
LP, TH, Digital
with coordinating matte paper
-  Claret (~PMS7644)
LP, TH, Digital
with coordinating matte paper
-  Pistachio (~PMS9544) | Replaces Honeydew; New paper
LP, TH, Digital*
with coordinating matte and metallic paper (Curious Metals Aloe)
-  Laurel (~PMS2457) | Replaces Sage
LP, TH, Digital
with coordinating matte paper
-  Clover (~PMS2305) | Replaces Willow
LP, TH, Digital
with coordinating matte paper
-  Olive (~PMS7748) | Replaces Moss
LP, TH, Digital
with coordinating matte paper

-  Celeste (~PMS635) | Replaces Turquoise
LP, TH, Digital*
with coordinating matte and metallic paper (Stardream Aquamarine)
-  Bermuda (~PMS318) | New paper & ink
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Lagoon)
-  Peacock (~PMS321) | Replaces Teal
LP, TH, Digital
with coordinating matte paper
-  Emerald (~PMS3278)
LP, TH, Digital
with coordinating matte paper
-  Chartreuse (~PMS578) | Replaces Lime
LP, TH, Digital
with coordinating matte paper
-  Kerry Green (~PMS3522) | Replaces Kelly
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Fairway)
-  Holly (~PMS2466) | Replaces Deep Green
LP, TH, Digital
with coordinating matte and metallic paper (Curious Metals Abyss)
-  Fog (~PMS649) | Replaces Periwinkle
LP, TH, Digital
with coordinating matte paper
-  Light Blue (~PMS277) | New paper
LP, TH, Digital*
with coordinating matte paper
-  Slate Blue (~PMS2156)
LP, TH, Digital
with coordinating matte paper
-  Pacific Blue (~PMS639)
LP, TH, Digital
with coordinating matte paper
-  True Blue (~PMS301) | Replaces Royal; New paper
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Sapphire)
-  Azure | Replaces Cobalt (~PMS2746U)
LP, TH, Digital
with coordinating matte paper
-  Twilight (~PMS303) | Replaces Navy
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Lapis)
-  Lilac (~PMS2085)
LP, TH, Digital
with coordinating matte paper
-  Viola (~PMS2635) | Replaces Lavender
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Amethyst)
-  Napa (~PMS5205) | New paper & ink
LP, TH, Digital
with coordinating metallic paper (Stardream Ruby)
-  Orchid (~PMS276) | Replaces Plum
LP, TH, Digital
with coordinating matte paper (replaces old Twilight paper)
-  Passion (~PMS7649) | Replaces Eggplant
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Punch)

-  Biscuit (~PMS4685) | Replaces Sand Dune; New paper
LP, TH, Digital
with coordinating matte paper
-  Harvest (~PMS2311) | Replaces Mocha; New paper
LP, TH, Digital
with coordinating matte paper
-  Stone (~PMS7535) | Replaces Taupe
LP, TH, Digital
with coordinating matte and metallic paper (Reich Sand)
-  Latte (~PMS2470) | Replaces Chocolate; New paper
LP, TH, Digital
with coordinating matte paper
-  Espresso (~PMS476) | New paper
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Bronze)
-  Whisper: Varnish
LP, Digital (tone on tone)
-  Shadow (~Cool Gray 1)
LP, Full Color TH, Digital
-  Pebble (~Cool Gray 4) | Replaces Pewter
LP, TH, Digital
with coordinating matte paper
-  Smoke (~PMS2332) | New paper & ink
LP, TH, Digital
with coordinating matte paper
-  Charcoal (~PMS2335)
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Anthracite)
-  Black
LP, TH, Digital
with coordinating matte and metallic paper (Stardream Onyx)
-  Inkless (debossing)
LP
-  White
Digital
with coordinating matte and metallic paper (Stardream Crystal)
-  Cream | New paper & ink
Digital
with coordinating matte and metallic paper (Stardream Opal)
-  Pearl
Digital
with coordinating metallic paper (Stardream Quartz)
-  Silver (~PMS877)
LP, TH, Flat, Digital
with coordinating metallic paper (Stardream Silver)
-  Gold (~PMS871) | Replaces Khaki
LP, TH, Flat, Digital
with coordinating metallic paper (Stardream Antique Gold)
-  Copper (~PMS876) | Replaces Nutmeg
LP, TH, Flat, Digital
with coordinating metallic paper (Stardream Copper)
-  Champagne (~PMS7736)
LP, TH, Flat, Digital
with coordinating metallic paper (Reich Sand)